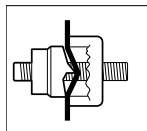


# **KNOCKOUTS FOR STAINLESS STEEL**

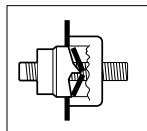
## **Slug Splitter® SC and Slug Splitter® Knockout Punches**



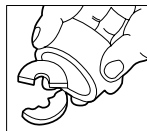
- Slug Splitter® SC heavy-duty punches are designed to punch up through 10 gauge (3.5 mm) stainless steel
- Unique slug-splitting design and tool steel construction easily punch 10 gauge (3.5 mm) mild steel and stainless steel
- Self-centering punch aligns itself on pilot hole (Slug Splitter® SC)
- No need to draw crosshairs or line up die alignment marks (Slug Splitter® SC)
- Unique punch profile also splits slugs for easier slug removal
- Heavy-duty dies and stainless steel draw studs for longer life
- Excellent abrasion resistance for punching fiberglass and plastic
- Slug Splitter® SC punch units consist of: punch, die and draw stud, check individual punch for specific capacity
- Patent Pending for Self-centering Slug Splitter® SC



Unique Slug Splitter® SC punch design creates slug as the punch is drawn into the die.



Slug is split in half as punching operation is completed.



Split slugs fall free from the die and stud.

### **SPECIFICATIONS**

<b>Capacity</b>	Stainless steel up through 10 gauge (3.5 mm)
<b>Application</b>	10-gauge stainless steel, mild steel, fiberglass and plastic enclosures.
<b>Hole Sizes</b>	Conduit Sizes - hole size is outside diameter of US conduit sizes. Example: 1/2" conduit size actually makes a 7/8" hole. Pg Sizes - European standard pipe sizes. ISO Sizes - International Standards Organization pipe sizes.
<b>Operation</b>	Operate with battery, hydraulic or high leverage ratchet driver only.



746 Ram shown with 745M-1-1/2

## Slug Splitter® SC and Slug Splitter® Knockout Punches

CAT. NO	UPC NO.	HOLE SIZE									
		CONDUIT SIZE	ACTUAL			CAPACITY		PUNCH	DIE	DRAW STUD	SLEEVE
			Ø (INCH)	Ø (MM)	ISO	GA.	(MM)				
-	12323		0.598	15.2		12	2.5	31117	31126	29451	-
745M-16.2	12324		0.638	16.2	16	12	2.5	04599	04598	29451	-
-	12325		0.732	18.6		12	2.5	31119	31128	29451	-
745M-20.4	12326		0.803	20.4	20	12	2.5	31120	31129	29451	-
745H-1/2 *	29560	1/2"	0.885	22.5		10	3.5	28154 *	28155	29451	-
745M-25.4	12317		1.000	25.4	25	10	3.5	04602	04601	29451	-
745H-3/4 *	12318	3/4"	1.115	28.3		10	3.5	28156 *	28157	29452	-
745H-1-7/32 *	29563		1.210	30.5		10	3.5	36490 *	36489	29452	-
745M-32.5	12327		1.280	32.5	32	10	3.5	04605	04603	29452	-
745H-1 *	12319	1"	1.362	34.6		10	3.5	28158 *	28159	29452	-
-	12328		1.457	37.0		10	3.5	31122	31135	29452	-
745M-40.5	12329		1.595	40.5	40	10	3.5	04608	04607	29452	-
745H-1-1/4 *	12320	1-1/4"	1.701	43.2		10	3.5	28160 *	28161	29452	-
-	12330		1.850	47.0		10	3.5	31123	31131	29452	-
745H-1-1/2 *	12321	1-1/2"	1.951	49.6		10	3.5	28162 *	28163	29452	-
745M-50.8	12331		2.000	50.8	50	10	3.5	04611	04609	29452	-
-	12332		2.125	54.0		10	3.5	31124	31132	29452	-
-	12333		2.362	60.0		10	3.5	31125	31133	29452	-
745H-2 *	12322	2"	2.416	61.5		10	3.5	28165 *	28166	29452	-
745M-64	12334		2.520	64.0	63	10	3.5	04614	04613	29452	-
745H-2-1/2	00618	2-1/2"	2.914	74.0		10	3.5	00622	00626	29452	-
745H-3	00619	3"	3.539	89.9		10	3.5	00623	00627	29452	-
745H-3-1/2	00620	3-1/2"	4.011	102.7		10	3.5	00624	00629	29452	1557SS
745H-4	00621	4"	4.544	115.4		10	3.5	00625	00630	29452	1557SS

\*Self-Centering Punch Design